## YOUR PARTNER FOR INTEGRATED BIOLOGICS DEVELOPMENT.

## **Pearl River** Laboratories

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### PEARL RIVER LABORATORIES

is a partnering research organization with decades of expertise and experience in conjugated biologics.

We develop robust, scalable and fit-for-purpose processes, characterization and GMP-analytics, enabling clinical trials and registration of your biologic products. By understanding the chemistry of your assets, we'll help to address any development issues upfront, enabling a smoother, more seamless production process.

# GMP ANALYTICAL

Pearl River Laboratories provides a wide range of phase appropriate analytical services to the pharmaceutical and biopharmaceutical industry. We are a fully compliant 21CFR part11 laboratory meeting your cGMP analytical testing needs from Phase1 through commercial. PRL takes pride in meeting customers needs through high quality, customer focus, flexibility and innovation.

#### **GENERAL ASSAYS**

- Appearance (Coloration)
- Appearance (Clarity)
- Appearance (visible particulates)
- Protein concentration (UV)
- pH Density Determination

#### CHROMATOGRAPHY-BASED ASSAYS

- Aggregation by SEC
- Distribution by HIC
- Drug Conjugate ratio by UV, HIC, RP
- Free drug & related species by RP-HPLC
- CEX Peptide mapping profile
- Glycan Fingerprinting
- Methionine oxidation

#### **CHARGE-BASED ASSAYS**

- cGE (reduced, Beckman-Coulter 800 Plus)cGE (non-reduced, Beckman-Coulter 800 Plus)
- Charge Isoforms (iCE)

#### **COLORIMETRIC ASSAYS**

MBTH Anthrone

#### **OTHER ASSAYS**

Endotoxin Moisture content

#### HEIGHTENED CHARACTERIZATION ASSAYS

- Peptide mapping
- Glycan Fingerprinting
- Methionine oxidation
- Degradant characterization
- Forced Degradation studies
- NMR (1D, 2D, etc.)
- LC-MS-MS, MALDI for large molecules

#### **COMPENDIAL TESTING**

USP/NF = EP = JP = ACS

#### IMPURITIES ISOLATION, IDENTIFICATION AND CHARACTERIZATION

## DISCOVERY AND PROCESS DEVELOPMENT OF CONJUGATED BIOLOGICS

Pearl River Laboratories (PRL) provides a wide range of bioconjugation services from Discovery through Process Development and Technical Transfer to a CMO for bioconjugates including ADCs, Vaccine conjugates, Peptide Conjugates, Oligonucleotide conjugates, etc.



#### **DISCOVERY**

- Conventional (Cys, Lys, etc.) & Site-specific (Cys mutant, unnatural amino acids, enzymebased, etc.) conjugations for ADCs
- Conjugation of polysaccharides
- Conjugation of Oligonucleotides
- Purification using SEC, HIC, IEX, Mixed mode, etc.
- Purification/buffer exchange using TFF
- Full Characterization

#### **TRANSFER TO CMO:**

- Provide detailed technical transfer protocol
- GLP batch record provided
- Oversee demo runs

#### METHOD DEVELOPMENT, QUALIFICATION AND VALIDATION

- HPLC assays, including stability-indicating assays
- Charge-based assays (cGE, iCE)
- Chiral HPLC assays
- GC-FID methods for residual solvents
- GC-MS, LC-MS methods for potential genotoxic impurities (PGI's)
- Counter Ion methods by titration & HPLC
- Customizable assays
- Specialized assays

#### EXTRACTABLES AND LEACHABLES

- Development of Extractables and Leachables (E&L) methods (Volatile, Semi-Volatile and Non-Volatile)
- Risk Assessment studies for equipment, containers and closures
- Assess for (E &L) using established protocol studies for Biologics and Medical Devices undergoing Stability evaluation

#### **GLP TOXICOLOGY**

- Optimization of conjugation & purification processes for desired attributes utilizing DOE models
- Preparation of GLP tox material
- Full Characterization & Release
- Comprehensive report

#### COORDINATE GMP MANUFACTURE AT CMO

- Batch record review
- Person in Plant to oversee production
- Address issues that arise
- Provide regulatory strategy and guidance



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